

**Satin Shield Enamel
(885LINE)**

Satin Shield Enamel is a modified resin blended with rust inhibiting pigments to provide a one-coat primer/finish. All colors are lead and chrome free. **Satin Shield Enamel** was developed with a low gloss to reduce damage to the coating usually caused by rough handling. This product was developed to have good weather resistance and be flexible so not to chip, like gloss enamels, when abused.

Technical Data

Type: Vinyl Modified Resin

Components: One

Colors: Colors shown on color card. Special colors available upon request.

Gloss: 20 - 30%

V.O.C.: 4.6 lbs. per gallon

Solids by Volume: 39% ± 2%

Flash Point: 50° F.

Shelf Life: 1 year

Temperature Resistance: 200° F.

Surface Preparation: Remove all contaminants including oil, grease, loose paint, dirt or any other contaminants. Recommended removal is SSPC-SP3 Power Tool Cleaning.

Satin Shield Enamel, designed for fabricators and shop use on:

- Welding Gas Cylinders • Pumps • Valves •
- Ornamental Iron • Medical Gas Cylinders •
- Industrial Equipment • Wrought Iron •
- Compressors • Fireplace Accessories •

Ordering:

Available in single gallons or five gallon pails

Mixing: Stir thoroughly prior to use.

Recommended Film Thickness: 1.5 - 2.0 mils dry film.

Spreading Rate: 640 sq. ft. per gal. @ 1 mil.
320 - 425 sq. ft. per gal. @ recommended dft.

Pot Life: N/A

Dry Time: @ 77° F.

To Touch: 20 minutes
Tack Free: 40 minutes
Dry Hard: 24 hours

Application: Brush, roll, or spray.

Thinning: Needed for spray application only; as necessary up to 15% with XL Thinner.

Clean-up: XL Thinner

Note: For Shop Application Only.

9/99